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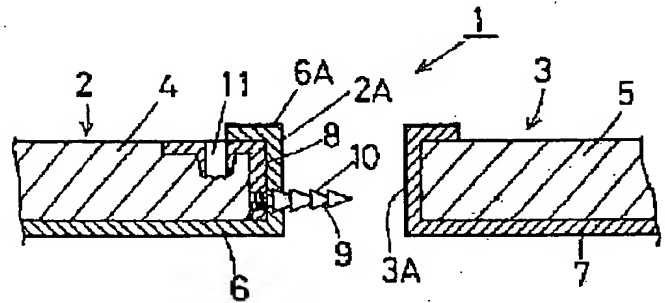
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TITLE : STRUCTURE OF INTERIOR TRIM  
MATERIAL JOINT PART

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ABSTRACT : PROBLEM TO BE SOLVED: To join an interior trim material without producing any clearance and meandering in a joint part between one part and the other part of an interior trim material by projecting cones from one joint end face of a pair of interior trim material divided parts to be joined in a ceiling material, or the like, for an automobile and thrusting the cones into the other joint end face.

SOLUTION: A terminal frame 8 having a plurality of cones 9 projected from its front face is fitted to a joint end face of a base material 4 of a front half part 2 of a ceiling material 1 of an interior trim material. This cone 9 has a plurality of scales 10 projected from the surface and a plurality of burring working parts 11 are provided on the top of the terminal frame 8. The burring working parts 11 are engaged with the rear face of the base material 4 so that the terminal frame 8 is fixed to the base material 4 and the terminal frame 8 is coated by rolling of an extended part 6A of an outer layer material 6. On the other hand, the rear half part 3 of the ceiling material 1 is composed of the base material 5 and an outer layer material 7, the cones are thrust into the joint end face 3A of the rear half part 3, and the scales 10 of the cone 9 are locked around projecting parts of the cone 9 of the rear half part 3 so as to be prevented from being pulled out.

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